

## **AUTO H20**

USA 2024-WAT Uniform Semi-Automatic WAT Case Sealer

It is widely acknowledged that a case sealed with wateractivated tape has the most secure closure. Due to changes in the corrugate industry, the need for a bond that will stick to high-recycled content corrugate to provide a more secure closure has created a demand for an automated water activated case sealer. IPG's innovation and commitment to being the market leader in water-activated carton sealing tape has engineered a solution.

Through innovation and technology, Interpack™ has developed a water-activated case sealer that addresses all the previous unfulfilled needs of the market.

- · High throughput speeds
- Low maintenance
- Low cost

Now, closing cartons with water-activated tape can be faster and easier than ever before.

Interpack's USA Series Case Sealers are adjustable, operator fed machines that process same sized Regular Slotted Containers (RSC). These machines are engineered to include:

- Creative design provides world class features
- Built to last with heavy duty construction for 24/7 operation
- · Ergonomic, user-friendly operation and case size set up

When you compare features, benefits and value, Interpack™ Case Sealers are the right choice for operators, plant engineers, maintenance and purchasing.

## **FEATURES & BENEFITS:**

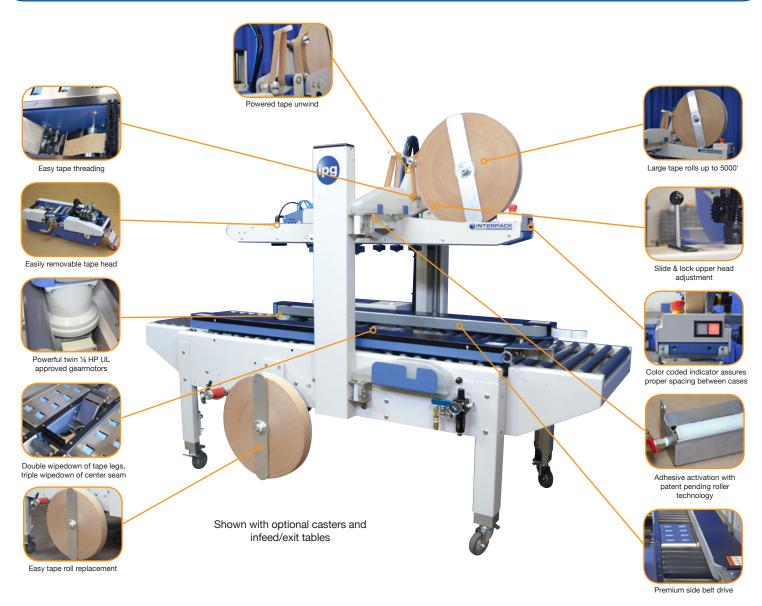
- Twin ⅓ HP UL approved gear motors process heavy cases for 24/7 operation
- New patent pending roller-style adhesive activation technology self cleans for less maintenance
- · Easy loading external bottom tape roll
- Simplicity of the tape head assemblies makes it easy to thread the tape roll
- Double wipe down of tape legs, triple wipe down of center seam
- Adjustable tape leg lengths
- · 5000' long roll tape capability
- Slide & lock case height adjustment for quick case size set up
- Water heats to 110°F
- Side belt drive captures the case between two moving belts for processing stability
- Can process 2" or 3" wide WAT
- Color coded indicator assures proper spacing between cases
- · Powered tape unwind for high output line speeds
- · Easy tape head access for routine maintenance

Scan for more information on Interpack's USA Series, including CAD drawings, manuals and videos!



## **AUTO H20**

Model	Min Case (L x W x H)	Max Case (L x W x H)	Case Weight	Belt Speed	Electric	Tape Width	Conveyor Height	Machine Weight	Machine Dimensions (L x W x H)
USA 2024-WAT	6" x 5" x 5"	Inf x 20" x 24"	0 - 85 lbs	70 ft/min	110v., 1ph., 60hz., 10.6A., (2 x ⅓HP)	48 - 78 mm (2" - 31/8")	24" - 30"	950 lbs crated	70" x 49" x 76"







Heavy duty



Tape head spare parts kit



Infeed or exit tables



IPG® offers both paper and reinforced water-activated tapes in a variety of roll lengths. Water-activated tapes are available in many stock prints or can be customized with logos, QR codes, handling instructions or other messages. Contact your authorized IPG® distributor for details.





